

500 2074



Dart Hawkesbury
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4713-1
Job Sheet 167167



Part No: D4713-1

Job Qty: 10 ea

Part Name: Spacer



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 10/25/17

Job Tracking No:

Due Date: 10/31/17

Created By: Mario Poulin

Type: SOLD

Description:

Customer: Newfoundland Helicopters (CNEWF01)

163 Trans Canada Highway Clarendville, NL, A5A 1Y4 Canada ph:(709) 466-2291

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier	
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time
90	Start up Operation	10 Ea		10/30/17	0.00	0.00	Start Up Machining	
100	Doosan	10 pcs		10/31/17	0.07	1.18	Doosan	
110	QC	10 pcs		10/31/17	0.00	0.00	QC2	
120	QC	10 pcs		10/31/17	0.00	0.00	QC8	
130	Packaging	10 pcs		10/31/17	0.00	0.00	SP111 Packaging3	
140	QC21-SA	10 Ea		10/31/17	0.00	0.00	QC21	

Part Op
Descriptions: 100 - TURN AS PER DWG

DAS
21
9-89
NOV 06 2017

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
90-Start up Operation	MDELRRNR1.2500	0	4	0	0

Part Specifications

Specifications could not be found.

Plex 10/25/17 11:50 AM dart.poulin.mario

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION	AGAINST DEPARTMENT/PROCESS					
	Rework ☐	Skid-tube ☐	Cross tube ☐	Water Jet ☐	Engineering ☐		
	Scrap ☐	Machining ☐	Small Fab ☐	Prod. Eng. Coord. ☐	Quality ☐		
	Use-as-is ☐	Thermoforming ☐	Finishing ☐	Rec/Store/Packaging ☐	Other ☐		
	Suspected Unapproved ☐	Large Fab ☐	Composites ☐	Supplier ☐			

Date : _____

Describe



S002077



Spacer

Dart Aerospace Ltd.

1270 Aberdeen Street
Hawkesbury, ON K6A 1K7
CANADA
TEL.: 1 613 632-5200
Email: sales@dartaero.com
www.dartaerospace.com

MRB (QSI042) Approval

Completed By

Lead hand / Supervisor
Approval Verification

QC / QA Coordinator
Approval

PART NO:
Revision:
Operation:
Quantity:
Change No:

D4713-1

Start up Operation
10

Mfg Date: 10/25/17
Job No: 167167

Root Cause			
Environment ☐	No Re-ve ☐	Broken/Damage/Defect ☐	Weld ☐
Design ☐	Operator ☐	Inspection Incomplete/Unqualified ☐	Wrong Stock Pulled ☐
Doc/Data ☐	Offset/Set ☐	Contamination ☐	Out of Sequence ☐
Equip/Tooling ☐	Supplier ☐	Countersink ☐	Off-set ☐
Handling/Pre ☐	Training ☐	Cut Too Short ☐	Mislabeled ☐
Material ☐	Use for Testing ☐	Instructions Incomplete/Unclear ☐	Fit/Function ☐
Internal Transport ☐	Poor Information ☐	Drill Holes ☐	Misaligned/off center ☐
Tribal Knowledge ☐	Rushing ☐		
LOA ☐	Product Improvement ☐		
Substation ☐	Process Improvement ☐		
Past Expiry Date ☐	Manufacturing Process ☐		
Misidentified ☐	Past Due ☐		
OTHER : _____			

